

National Aeronautics and Space Administration

Hazardous and Solid Waste Amendments (HSWA) **Waste Minimization Requirements**

1.0 Introduction

The New Mexico Environment Department (NMED) and United States Environmental Protection Agency (EPA) entered into a joint permitting agreement for the Part B Hazardous Waste Operating Permit issued to NASA Johnson Space Center White Sands Test Facility (WSTF) in February 1993. The Hazardous and Solid Waste Amendments (HSWA) Permit was administered by the EPA, and the Part B Hazardous Waste Operating Permit requirements are directed by NMED. NMED was delegated lead authority to enforce the HSWA requirements on April 7, 1999.

The following provides the HSWA permit waste minimization conditions and updates the plan NASA submitted in 1993 with source reduction, recycling, and planning activities that were accomplished from October 1, 2006 to September 30, 2007.

2.0 HSWA Permit Conditions

HSWA permit conditions are in bold with a response following.

III. STANDARD CONDITIONS

A. Waste Minimization

The Permittee shall submit a certified plan to the Administrative Authority, according to 40 CFR 270.11, in writing annually, by December 1, 1993 for the previous year ending September 30, 1993 specifying that:

- 1. The permittee has a program in place to reduce the volume and toxicity of all hazardous wastes which are generated by the facility's operation to the degree determined to be economically practicable; and that the proposed method of treatment, storage, or disposal is the practicable method currently available to the Permittee which minimizes the present and future threat to human health and the environment. This certified plan must address the items below:
 - a. Any written policy or statement that outlines goals, objectives, and/or methods for source reduction and recycling of hazardous waste at the facility;

In April 2002, NASA was registered into the 2000 revision of the ISO 9001 Standard. NASA and contractor management integrated Quality, Safety, and Environmental into a process-based system, the WSTF Management System (WMS). This system revised the Environmental Management System (EMS) WSTF Policy Directive and incorporated the EMS policy into a single WSTF Management Policy. The policy statement continues to commit WSTF to pollution prevention (waste minimization), continuous improvement, legal compliance, and sets forth direction for the accomplishment and measurement of the items stated in the policy. The policy commits WSTF to environmental excellence by using the WMS for the EMS-implemented procedures that evaluated and updated environmental aspects, ranked their significant environmental impacts, and established environmental objectives and targets. This determines how the impacts are managed for regulatory compliance, pollution prevention, waste generation reduction, and resource conservation (materials, fuel, and energy). During Fiscal Year (FY) 2007, WSTF expanded sustainability's WMS significant aspect with personnel awareness as its focus. WSTF plans to reduce natural resource consumption through the establishment of two energy significant aspects: (1) electrical energy reduction; and (2) incorporation of renewable energy sources. Management continues to maintain groundwater contamination as a significant aspect and plume front treatment and

mid-plume technology are management priorities. Hazardous Materials Management is the fifth significant aspect. An evaluation of the chemicals ordered at WSTF for hazardous waste planning/minimization purposes was initiated. Improved MSDS and materials management systems are being considered for accessibility and tracking purposes.

The ISO 14001 Standard is committed to reuse, recovery, and recycling, as opposed to disposal. The Environmental Department Planning Schedule (a continuously updated database) and required State and Federal regulatory reviews provide up-to-date, proactive, and expedient actions to pollution prevention and waste minimization compliance. During FY2007, WSTF hosted two third-party audits and NASA retained ISO 14001 registration by successful completion of the EMS portion of the WMS. NASA continues to issue Corrective and Preventative Action Requests to document and correct findings that result from either internal or off-site audits. Follow-up audits are performed by the WSTF Program Assurance Department to ensure the concerns/violations cited by the auditors were corrected and preventive measures were instituted.

WSTF managers and supervisors can enter information into the three positive categories of the Safety Inspection Management System (SIMS) database during FY2007. The database was used for reporting pollution prevention, chemical substitution, and waste minimization efforts. The Environmental Department has transferred the data into this report and the NASA Environmental Tracking System (NETS). NETS information is gathered for required NASA-wide reporting on the Federal level. Additionally, the NETS reporting information continues to be used on-site for tracking waste and minimization projects. In addition, Management has taken a hands-on approach to safety and environmental issues by conducting weekly walk-arounds to correct potential problems.

The NASA WSTF Pollution Prevention Plan required by Executive Order 13148, "Greening the Government Through Leadership in Environmental Management," was reviewed. The new Executive Order 13423 "Strengthening Federal Environmental, Energy, and Transportation Management incorporates several executive orders and will require NASA to continue to prevent pollution and manage toxic and hazardous materials. A site instruction for waste management continues to require an annual waste profile review by the waste generators and the contractor Environmental Department. In addition, as an effort to comply with requirements set forth by NMED during the Part B Hazardous Waste Operating Permit application process, NASA continued to update the WSTF Individual Waste Profile Sheets (WIWPS) that identify and track each waste stream. The continuous waste characterization activities that have evolved as a result of NMED recommendations promote a closer look at waste generation. Hazardous waste generation processes, improved waste determinations, and generator attention to waste stream constituents and concentrations have reduced waste. In addition, more accurate estimates of quantities have changed WIWPS in favorable ways. The WSTF Pollution Prevention Program includes waste minimization as part of any waste profile initiation or review.

b. Any employee training or incentive programs designed to identify and implement source reduction and recycling opportunities;

The 2006 training programs were continued and new efforts were started during 2007. Prior to the two FY2007 ISO 14001 periodical audits, all WSTF personnel again received updates in their EMS Awareness Training through the emailed training "Snippets." The material emphasized sustainability, pollution prevention, continuous improvement, and compliance with environmental laws. The EMS Awareness Training continues to be delivered to newly hired personnel in the Environmental Briefing portion of new hire orientation. The NASA commitment to ISO 14001 continues to emphasize pollution prevention and waste minimization awareness. The WSTF Sustainability Initiative Team was successful in creating a "Promoting Environmental Sustainability" presentation that encompasses recycling and waste minimization and was invited to safety/environmental stand downs for the presentation and discussion of the content. Over 60 percent of the site participated in training sessions.

Environmental excellence is an extremely high priority of WSTF management and the goal to increase environmental awareness to the level that site safety maintains is initiating a culture change across the site. Environmental awareness, site accomplishments, program visibility, individual recognition, and ideas are gathered and shared using the site newsletter and posted bulletins distributed by the Keystone Committee. In addition, during the Safety, Environmental and Total Health Day, the WSTF Sustainability Initiative Team (WSIT) distributed materials and information to raise awareness, educate, and inform the WSTF community about environmental sustainability.

NASA continues to go beyond compliance with regulatory requirements to attain levels of environmental performance and management that benefit people, communities, and the environment. WSTF will actively pursue their stated commitments and adhere to the provisions set forth by the EPA. The Achievement Level Recognition of the NMED Green Zia Environmental Excellence Program was again awarded to WSTF.

c. Any source reduction and/or recycling measures implemented in the last five years or planned for the near future;

WSTF source reduction and recycling measures for the last year and future plans are presented in Appendix A, Tables 1-3.

d. An itemized list of the dollar amounts of capital expenditures (plant and equipment) and operating costs devoted to source reduction and recycling of hazardous waste;

Capital expenditures and operation costs associated with WSTF source reduction and recycling are not specifically tracked; however, activities initiated during FY2007 and in-place projects continue to reflect significant investments and cost avoidances. NASA continues to use the low sampling systems in 60 groundwater monitoring wells. The equipment and procedures are responsible for significantly decreasing generation of Investigative Derived Wastes, which are managed as hazardous waste. Costs of disposal and treatment of hazardous wastes, sampling labor, new wells and equipment, and environmental impacts are saved annually. Additionally, 640 gallons of propellant oxidizer and 540 gallons of methylhydrazine recovered from Peacekeeper guidance systems passed the cleanliness specification required for engine testing. The propellants were transferred into the facility fuel storage tanks for NASA use in future projects. NASA was able to recycle a significant amount of hardware and saved product repurchase dollars and eliminated the potential waste storage, treatment, and disposal/recycling costs.

Additional capital expenditures are related to the changes that the Components Services Group have implemented in the Clean Room. Cleaning solution replacement, water purification, pre-clean tank testing, and ultra sonic equipment continue to promote customer satisfaction, waste reduction, and shorter turn-around times.

e. Factors that have prevented implementation of source reduction and/or recycling;

The North American Industry Code Standard (NAICS) for WSTF is 927110 (Space Research and Technology) with testing at WSTF supporting the space industry (i.e. Space Shuttle, Space Station, Space Exploration). NASA test programs are dependent upon Federal funding and many projects are funded on a program-by-program basis. One-time, short-term, and inconsistent testing generates dynamic and variable waste streams that are difficult to manage for source reduction and recycling due to customer/test requirements, military specifications, original equipment manufacturer specifications, and program timelines.

During FY2007, WSTF continued to provide support for the NASA-wide Space Shuttle readiness and safety efforts, and testing was performed for the FY2007 Space Shuttle Missions. Constellation and future moon and beyond test programs, National Defense System rocket engine testing, and missile demilitarization impose increased customer testing requirements and create source reduction obstacles for the site. Additionally, recent elevated agency reporting and information gathering mandates continue to make involvement with source reduction as well as recycling programs and initiatives very difficult.

Sources of information on source reduction and/or recycling received at the facility (e.g., local government, trade associations, suppliers, etc.);

WSTF personnel participate in NASA-sponsored Sustainability, Recycling, Affirmative Procurement and Pollution Prevention Workshops and teleconferences that involve the information sharing of recycling, sustainability, and pollution prevention successes and strategies among NASA Centers throughout the United States. WSTF continues to evaluate and implement where possible, NASA Acquisition Pollution Prevention (AP2) Office recommendations. Scientists and Engineers from the Laboratories Propulsion Test, and Environmental Departments belong to professional organizations and attend meetings and conferences where information including waste generation reduction and elimination are discussed. One such group is the Joint Army, Navy, NASA, Air Force Interagency Propulsion Committee (JANNAF), which includes a group Chemical Process Information Analytical Center (CPIAC), and that division is broken into subgroups. The Safety and Environmental Protection subgroup members include WSTF personnel who participate and share information.

Information available on the Internet (NMED, EPA, Office of the Federal Environmental Executive, ofee.gov, intra-agency NASA facility, and RegScan Home Pages) continuously offer information related to source reduction and recycling, which are used by WSTF personnel. The NETS and NASA Recycling Video Teleconferencing Systems are two extremely effective methods for providing WSTF with current information. The EMS procedure, WSP 22-0021, "Legal and Other Requirements" provides a system that describes how to access, review, identify, and document legal and other requirements for applicable EPA, NMED, Executive Order, and NASA regulatory compliance. Steady sources that continue to be used include McCoy's "RCRA Unraveled" and "FaxBacks," which are both outstanding references and provide RCRA guidance.

WSTF signed a Project XL agreement between NASA, EPA, and NMED that implements an extensive Internet (web)-based information management and regulatory reporting system. WSTF continued to operate under Phase I during 2007. This saved white paper and expedited the timeliness of the reporting process. NASA is awaiting Phase II, which will provide the EPA and multiple NMED Bureaus with real-time access to regulatory reports, historical site archives, graphical interpretations of site conditions, and cross-media environmental compliance information and reports. In addition to reducing the time required for the flow of information, the Project will significantly continue to minimize white paper use and labor hours.

g. An investigation of additional waste minimization efforts which could be implemented at the facility. This investigation shall analyze the potential for reducing the quantity and toxicity of each waste stream through production reformulation, recycling, and all other appropriate means. The analysis shall include an assessment of the technical feasibility, cost, and potential waste reduction for each option;

Current WSTF procedures continue to require an annual WIWPS review for all WSTF waste streams. This analysis and waste characterization efforts investigate minimization efforts. The yearly evaluation includes generation process changes, contaminant concentrations, quantity variations, proper waste determination, and minimization possibilities.

The Contamination Control Facility (Clean Room), Propulsion Test Office, and Laboratories Office continuously research hazardous waste reduction, equipment replacement, product replacement, and product conservation efforts. The Contamination Control group extended development of aqueous cleaning operations, and researched recirculation of rinse waters, and improved verification methods to allow the cleaning facility the ability to continue to process a high percentage of the work orders without the use of solvents. In fact, hazardous waste minimization is difficult because WSTF has eliminated nearly all of the solvents from the majority of cleaning and preparatory processes at the facility. Propulsion and Labs personnel are awaiting funding to go forward with plans to procure and utilize equipment that has the capability of maintaining propellants within the parameters required by NASA Shuttle and customer driven specifications. In addition, the Chemistry Laboratory is investigating processes that do not involve the contamination of scrubber fluids for eliminating hydrazine vapors generated on fume hoods in the labs.

h. The Permittee shall submit a flow chart or matrix detailing all hazardous wastes it produces by quantity, type, and building/area;

The updated Hazardous Waste Matrix (Appendix B) identifies the WSTF hazardous waste streams by number, waste name, generation building, area, and the generator's annual estimated quantity. The WIWPS is a database system tool used to track facility waste. The matrix has changed in FY2007 due to the requirements imposed by increased use of lab packs and increases in pre-shipment waste characterization. During FY2007 hazardous materials storage areas, especially in the paint shop and materials prep, underwent a clean up of old and unused chemicals. The changes created many one-time WIWPSs that were generated for lab packed and aggregated waste streams. In addition, manifests and logbooks are used to track waste streams shipped off-site.

i. The Permittee shall demonstrate the need to use those processes which produce a particular hazardous waste due to a lack of alternative processes or available technology that would produce less hazardous waste

Testing at WSTF supports the space industry. The wastes generated in association with this testing are derived from the following processes: engine firings, developmental research, equipment cleanliness/repair, Peacekeeper missile demilitarization, facility construction/maintenance, and computer and electrical support. These wastes are often dependent upon contractor test requirements, military specifications, program timelines, and additional conditions mandated by contracts. In addition, WSTF's remoteness and lack of access to a Publicly Owned Treatment Works (POTW) continue to require that WSTF manage several non-hazardous waste streams in a permitted Hazardous Waste Operating Unit.

Appendix ASource Reduction and Recycling Tables

Table 1WSTF Hazardous Waste Source Reduction
September 30, 2006 through October 1, 2007

YEAR	SOURCE REDUCTION EFFORT	NET REDUCTION
2007	The Propulsion Test Office transferred in-specification ethanol that was remaining following Next Generation Testing to the Large Altitude Simulation System for use as product. The effort avoided generation of hazardous waste and off-site shipment and disposal costs. In addition, the "RCRA Empty" drums were recycled.	2,100 gal
2007	The Propulsion Test Office sampled and transferred in specification methylhydrazine into the test system for future projects during the process of demilitarization of Peacekeeper Missiles. The effort minimized the generation of hazardous waste and off-site shipment and disposal costs.	560 gal
2007	The Propulsion Test Office sampled and transferred in specification nitrogen tetroxide into the test system for future projects during the process of demilitarization of Peacekeeper Missiles. The effort minimized the generation of hazardous waste and off-site shipment and disposal costs.	640 gal
2007	Sixty groundwater wells continue to utilize dedicated low-flow sampling equipment that was approved by NMED. The technology allows continued use of current well structures, avoids drilling new wells, and minimizes generation of purge water (hazardous waste identified as Investigative Derived Waste).	36,000 gal
2007	The Chemistry Laboratory eliminated mercury and mercury containing apparatus. The effort not only recycled the mercury but also eliminated the potential for Persistent Bioaccumulative Toxic Chemical (PBT) emissions or mercury spills.	63.2 lbs
2007	Four out of five site parts washers were converted from petroleum naptha based solvents to citrus based solvents. The cleaner can be recycled as used oil once a sampling validates that there are no RCRA metals.	75 gal
2007	Contamination Control changed from empting cleaning tanks with corrosive solutions (Oakites) on a schedule, once a week; to waiting until a bath evaluation deems it necessary for new cleaners.	360 gal

Table 2
WSTF Hazardous Waste Recycling
September 30, 2006 through October 1, 2007

YEAR	HAZARDOUS WASTE RECYCLED	NET REDUCTION
2007	Nickel cadmium batteries were collected and shipped off-site for recycling as universal waste rather than hazardous waste.	184 lb
2007	Lithium batteries were collected and shipped off-site for recycling as universal waste rather than hazardous waste.	21 lb
2007	Lead acid batteries were collected and shipped off-site for recycle as universal waste rather than hazardous waste.	1470 lb
2007	Mercury batteries and Chemistry Laboratory mercury and mercury containing apparatus were shipped off-site in a laboratories mercury elimination effort.	68.2 lb
2007	Sampling and evaluation of vacuum pump oil allowed the oil to be characterized as "used oil" rather than hazardous waste. The oil will now be recycled.	100 gal
2007	The Valve Shop continued collecting Fomblin oil, a fluorinated halocarbon oil, for off-site recycle. The recycling effort will reduce the hazardous waste generation and costs involved with repurchase of this very expensive product.	Estimated 1 gal.
2007	WSTF continued to accumulate and recycle lead and brass from the Firing Range as scrap metal.	232 lb (lead)
2007	The Facilities Maintenance Group collects mercury containing lamps which are recycled as universal waste.	2,347 units

Table 3WSTF Hazardous Waste Source Reduction/Recycling Future Plans September 30, 2006 through October 1, 2007

YEAR	PLANNED SOURCE REDUCTION/RECYCLING	NET REDUCTION
2008	NASA personnel have chosen the technology and awaiting funding for procurement of equipment that has the capability of maintaining propellants within the parameters required by NASA Shuttle and customer driven specifications. This avoids the high cost of new propellant and monies required for labor, dilution, and disposal of potential hazardous waste.	TBD
2008	The Propulsion Test Office will continue to demilitarize Peacekeepers and retain the methylhydrazine and nitrogen tetroxide in storage as product for future testing. Fifteen Peacekeeper Missiles are scheduled for processing during each of the next four years.	160 gal each
2007 and beyond	NASA continues to be an integral support system for the space effort. WSTF support is critical in NASA's ability to test engines at simulated altitudes. Currently, the Propulsion Test Office has configured TS-401 to test systems that use methanol and LOX. Testing with these propellants instead of hydrazine(s) and nitrogen tetroxide will result in reduced generation of hazardous waste at WSTF.	TBD
2008 and beyond	The NASA Plume Front Groundwater Remediation System will be upgraded and continue treating the F001, F002, N-Nitrosodimethylamine, and Nitrodimethylamine contaminates.	> 99.9 %
2008 and beyond	A NASA Mid-Plume Groundwater Remediation System is being developed to capture contaminate mass in the mid-plume area. The targeted contaminates are Freon-113, TCE, PCE, Freon-11, N-Nitrosodimethylamine, and Nitrodimethylamine.	> 99.9 %
2008 and beyond	Contamination Control is researching water purification systems that will allow cleaning process rinse water to be reused. With ample funding the chosen systems would reduce the rinse water hazardous waste stream over 90% and make the technology available to several other applications that either flush or rinse parts or equipment with water in the cleaning or testing process.	200,000 gal Estimated
2007 and beyond	Studies and initiatives for alternatives for the supply of electricity to run the NASA WSTF Groundwater Remediation System continue to be evaluated. The alternatives include wind, solar, and fuel cells.	TBD
2007 and beyond	Contamination Control is researching precious metal recovery using bench scale testing for possible recovery of gold, platinum and palladium from Space Shuttle fuel cells.	TBD
2008	The Communications group saved lead acid batteries used to store solar energy at an abandoned microwave site for use in the new forward gate microwave facility. In addition, the new location will explore a small wind generator as a power source.	300 lb
2008	The Chemistry Laboratory is investigating processes that do not involve the contamination of scrubber fluids for eliminating hydrazine vapors generated on fume hoods in the labs.	75 %

Appendix BHazardous Waste Matrix

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FY2007 WSTF HAZARDOUS WASTE GENERATION MATRIX

OFF-SITE RECYCLING AND TREATMENT

*NICKEL CADMIUM BATTERIES (CADMIUM D006) WERE RECYCLED AS UNIVERSAL WASTE – OFF-SITE AT AIR CYCLE BROADVIEW, IL
STORED IN 150 DRUM STORAGE FACILITY

* WSTF shipped 12 lb in 2007.

OFF-SITE RECYCLING

* LEAD ACID BATTERIES WERE RECYCLED AS UNIVERSAL WASTE - OFF-SITE AT CLEAN HARBORS, DEER PARK, TX STORED IN 150 DRUM STORAGE FACILITY

* WSTF shipped 1,492 lb in 2007. In addition, lead acid batteries are recycled by core exchange when new batteries are delivered by the vendor.

OFF-SITE RECYCLING

*LITHIUM BATTERIES (D003) DEACTIVATEDAS UNIVERSAL WASTE - OFF-SITE AT AIR CYCLE BROADVIEW, IL STORED IN 150 DRUM STORAGE FACILITY

* WSTF shipped 21 lb in 2007.

OFF-SITE RECYCLING

* MERCURY BATTERIESSILVER(D09) RECYCLED AS UNIVERSAL WASTE – OFF-SIT OFF-SITE AT AIR CYCLE BROADVIEW, IL STORED IN 150 DRUM STORAGE FACILITY

* WSTF shipped 6 lb in 2007.

OFF-SITE RECYCLING

* SILVER(D011) RECYCLED THROUGH DEFENSE REUTILIZATION AND MARKETING OFFICE

* Accumulated during 2007, but not shipped off-site.

OFF-SITE RECYCLING

*MERCURY/MERCURY CONTAMINATED REFUSE (D009) RECYCLED BY R MERC - OFF-SITE AT CLEAN HARBORS, DEER PARK, TX				
		STORED IN 90 DAY STORAG	GE UNIT	
CURRENT WIWPS	WASTE NAME	BUILDING	GENERATING AREA	ANNUAL QUANTITY
10-04-05	Waste Mercury Switches	120	Maintenance and Construction	0.25 lb
10-20-26	Contaminated Mercury Materials	100/200	Environmental Department	3 lb
20-02-19	Contaminated Mercury Materials	203	Metallurgy Lab	0.01 lb
20-02-33	Waste Mercury	203	Metallurgy Lab	0.2 lb
20-04-17	Mercury Liquid	200	Chemistry Lab	1 lb
20-04-97	Mercury Solutions	200	Chemistry Lab	0.25 gal
20-10-01	Used Mercury/Contaminated Materials	203	Calibration	1 lb
20-10-02	Flow Calibration Mercury Waste	203	Calibration	2 lb
80-01-05	Contaminated Mercury Materials	800	Lab Tests	1 lb
10200740, 10200705, and 20200707	Waste Mercury and Draeger Tubes	200	Chemistry Lab	57 lb

^{*} WSTF shipped 57 lb in 2007 primarily from Chemistry Lab clean up/mercury elimination. The larger quantity was a Lab Pack.

*PHOTO FIXING SOLUTION CANISTERS (SILVER D011) RECYCLED OFF-SITE AT CLEAN HARBORS, DEER PARK, TX, STORED IN 90 DAY STORAGE UNIT					
CURRENT WIWPS	CURRENT WIWPS WASTE NAME BUILDING GENERATING AREA ANNUAL QUANTITY				
20-03-15	B & W Fixer	200	Photo Lab	25 gal	

^{*} Accumulated during 2007, but not shipped off-site.

*WASTE PAI	*WASTE PAINT AND ADHESIVE (D001, D005, D006, D007, D008, D009, D018, D035) INCINERATED OFF-SITE AT CLEAN HARBORS, DEER PARK, TX STORED IN 90 DAY STORAGE AREA					
CURRENT WIWPS	WASTE NAME	BUILDING	GENERATING AREA	ANNUAL QUANTITY		
100-012	CH2232092 Paints (Pumpable)	161	90-day Area (Environmental)	Combination of below for shipment		
100-014	CH2232091 Paints (Non-pumpable)	161	90-day Area (Environmental)	Combination of below for shipment		
10-03-01	Waste Paint	113	Facilities Construction/Maintenance/Site	30 gal		
10-03-03	Paint Booth Filters	113	Facilities Construction/Maintenance	25 lb		
10-03-06	Off-spec Paint	113	Facilities Construction/Maintenance/Site	100 gal		
10-03-07**	Waste Paint Related Material	113	Facilities Construction/Maintenance/Site	300 lb		
10-20-05	Aerosol Containers	161	90-day Area (Environmental)	Staged for metals recycling		
10200617	Epoxy Floor Coating	113	Facilities Construction/Maintenance	500 lb		
10200619	Metal Plastic Cutting and Off-Spec Chem	113	Machine Shop	10 gal		
20-01-49	Waste Paints/Adhesives	200	Clean Room	4 gal		
20-02-24	Waste Paints/Adhesives	203	Metallurgy Lab	0.13 gal		
20-04-84	OMS-E Valve Assembly Waste	200	Chemistry Lab	0.75 gal		
20-08-03**	Unused Test Samples	200	Materials Prep	50 gal		
35-01-34	Spent OMS-E Primer/Adhesive	200	Propulsion Test (Components Test)	0.5 lb		
35-01-36	Two Part Epoxy Ink	200	Propulsion Test (Components Test)	0.4 gal		

• WSTF 4,418 lb were shipped off-site during 2007.

Numerous onetime WIWPSs were created during 2007 in order to facilitate paint/epoxy and paint related clean-ups in the Paint Shop and Materials Prep. The WIWPS below are for waste characterization and shipment preparation including aggregation and lab packing.

WIWPS #s 10200620, 10200631, 10200632, 10200634, 10200635, 10200636, 10200710, 10200711 110200712, 0200715, 10200720, 10200722, 10200724, 10200730 10210601, 10200744, 10200747, 10200748, 10200760, 10210601 closely associate with **10-03-07 (Paint Shop)

WIWPS #s 80026007, 80200602, 80200604, 80200605, 80200607, 80200608, 80200609, 80200703 closely associate with **20-08-03 (Materials Prep)

*CONTAMINATI	*CONTAMINATED OILS - VACUUM PUMP, REFRIGERATION, SLUDGE, AND MACHINE SHOP, (F001, F002, F003, F005, D002, D005, D007, D008, D009, D018) INCINERATED OFF-SITE AT CLEAN HARBORS, DEER PARK, TX - STORED IN 90 DAY STORAGE AREA					
CURRENT WIWPS	WASTE NAME	BUILDING	GENERATING AREA	ANNUAL QUANTITY		
10200703	Used Oil Contaminated by Solvents	156	Heavy Equipment	35 gal		
10200704	Contaminated Used Oil	156	Heavy Equipment	35 gal		
10200709, 10200716, 10200717, and 10200725	Diesel Contaminated Soil	Site	Security , Heavy Equipment, and Parking Lot	1,000 lb		
10200750	Oily Sludge	156	Heavy Equipment	50 lb		
10-01-16	Blast Media	156	Heavy Equipment	556 lb		
10-02-02 and 10200637	Machine Shop Oil	113	Machine Shop	4,250 lb		
10-06-09	Waste Refrigeration Oil	121	Facilities Construction/Maintenance/Site	15 gal		
20-10-42	Glass Beads (Blast Media)	200	Clean Room	70 lb		
20-04-38	Contaminated Hydrocarbon Oil/Sludge	200	Chemistry Lab	0.13 gal		
20-02-40	Cutting Fluid	203	Metallurgy Lab	1 gal		
20-04-85	Contaminated Oils	200	Chemistry Lab	0.5 gal		
20-06-07	Contaminated Vacuum Pump Oil	200	Valve Shop	1 gal		
20-20-19	Contaminated Vacuum Pump Oil	600	Environmental	5 gal		
80-01-07	Waste Lox Pump Oil	800	Hazardous Fluids Test	1 gal		
80-03-09	N ₂ H ₄ Contaminated Vacuum Pump Oil	800	Hazardous Fluids Test	1 gal		
80-04-13	Posttest Oils and Greases	800	Prep Lab	1 gal		
80-04-26 and 10200731	Blast Media	800	Hazardous Fluids Test	20 lb		

^{*} WSTF shipped 5,953 lb of Contaminated Oil, Soil with Oil/Diesel, and Blast Media in 2007.

*CONTAMINATED (FUEL) SOFTGOODS (P068, U098, U099, U133) INCINERATED OFF-SITE - STORED IN 90 DAY STORAGE AREA					
CURRENT WIWPS	WASTE NAME	BUILDING	GENERATING AREA	ANNUAL QUANTITY	
100-009	Fuel Contaminated Soft Goods	161	90-day Area	Combination of below for shipment	
20-01-25 and 10200755	Fuel Contaminated Soft Goods	200	Clean Room	5 lb	
20-04-18 and 10200735	Fuel Contaminated Soft Goods	200	Chemistry Lab	100 lb	
20-20-05 and 10200742	Hazardous Debris	200	Environmental Department	50 lb	
30-01-08	Fuel Contaminated Soft Goods	301	Propulsion Test (300 Area)	5 lb	
40-01-08	Fuel Contaminated Soft Goods	412	Propulsion Test (400 Area)	5 lb	
50-20-01	Fuel Contaminated Soft Goods	500	Fuel Treatment Unit	2 lb	
50200601	Granular Activated Carbon w/hydrazines	500	Fuel Treatment Unit	389 lb	
80-02-09	Fuel Contaminated Soft Goods	800	Hazardous Fluids Test	17 lb	

^{*} WSTF shipped 739 lb of hydrazine(s) contaminated soft goods/charcoal in 2007.

*CONTAMINATED (OXIDIZER) MATERIALS (P078,ORIGINALLY BUT HAVE BEEN ADGASSED) INCINERATED OFF-SITE - STORED IN 90 DAY STORAGE AREA					
CURRENT WIWPS	WASTE NAME	BUILDING	GENERATING AREA	ANNUAL QUANTITY	
10200736	Oxidizer Contaminated Debris	150	Environmental shipping aggregation	10 lb	
10200756	Oxidizer/Fuel Contaminated Debris	150	Environmental shipping aggregation	10 lb	
20-01-24	Oxidizer Contaminated Soft Goods	200	Clean Room	10 lb	
20-04-16	Oxidizer Contaminated Soft Goods	200	Chemistry Lab	75 lb	
20-04-56	Oxidizer Interscan Sensors	200	Chemistry Lab	10 units	
30-01-30	Oxidizer Contaminated Soft Goods	301	Propulsion Test (300 Area)	5 lb	
30-01-34	Propellant Contaminated Desiccant Tubes	301	Propulsion Test (300 Area)	75 units	
40-01-18	Used Mole Sieve Pellets	401	Propulsion Test (400 Area)	10 lb	
40-01-28	Oxidizer Contaminated Soft Goods	412	Propulsion Test (400 Area)	5 lb	
80-02-08	Oxidizer Contaminated Soft Goods	800	Hazardous Fluids Test	15 lb	

^{*} WSTF shipped 177 lb (80 kg) in 2007.

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*CONTAMINATED SOFTGOODS AND REFUSE (F001, F002, F003, F004, F005, D007, D008, D011, D022) INCINERATED OFF-SITE AT CLEAN HARBORS, DEER PARK, TX - STORED IN 90 DAY STORAGE AREA					
CURRENT WIWPS	WASTE NAME	BUILDING	GENERATING AREA	ANNUAL QUANTITY	
100-015	CH2175352 Refuse	161	90-day Area	Combination of below for shipment	
10-01-18, 10200726, and 10200729	Contaminated Rags	156	Facilities Heavy Equipment	50 lb	
10-02-07	Dye Penetrate Refuse	113	Facilities Machine Shop	10 lb	
10-02-15	Contaminated Debris	113	Facilities Machine Shop	20 lb	
10-03-04 and 10200721	Solvent Contaminated Soft Goods/Rags	Tiki 151	Paint Shop	60 lb	
10-04-14	Contaminated Refuse	121	Facilities Maintenance	5 lb	
10-06-12	Contaminated Refuse	121	Facilities Maintenance	30 lb	
10-10-12	Solvent Contaminated Rags	151	GSA	10 lb	
10200713	Spent Aerosolv Filter	161	Environmental	2 lb	
10200759	Off-spec Products	161	90-day Area (Environmental)	90 lb	
10-20-01	Contaminated Refuse	161	90-day Area (Environmental)	10 lb	
10-20-18	Contaminated Refuse	650	Treatment Building (Environmental)	20 lb	
20-01-33 and 20200711	Contaminated Refuse	200	Clean Room	30 lb	
20-01-60	Waste Filter Cartridges	200	Clean Room	30 lb	
20-02-22	Contaminated Refuse	203	Metallurgy Lab	50 lb	
20-02-41	Lead Contaminated Soft Goods	203	Metallurgy Lab	15 lb	
20-02-42	Metallographic Consumables	203	Metallurgy Lab	25lb	
20-04-31	Waste Firebrick Material	200	Chemistry Lab	6.6 lb	
20-04-40	Contaminated Refuse	200	Chemistry Lab	125 lb	
20-04-71	Alodine 600 Contaminated Soft Goods	200	Chemistry Lab	1 lb	

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CONTAMINATED SOFTGOODS AND REFUSE CONT'D

CURRENT WIWPS	WASTE NAME	BUILDING	GENERATING AREA	ANNUAL QUANTITY
20-04-83	OMS-E Valve Assembly Waste (Solid)	200	Chemistry Lab	1 lb
20-04-89	Thruster Nozzle Coatings	200	Chemistry Lab	2.2 lb
20-04-93	Extraction Soft Goods and Vials	200	Chemistry Lab	3 lb
20-06-09	Contaminated Refuse	203	Chamber Lab	10 lb
20-07-06	Solvent Contaminated Soft Goods	200	Valve Shop	100 lb
27-01-23, 50200702 and 10200749	Contaminated Debris	272	Hypervelocity	50 lb
30-01-06	Solvent Contaminated Soft Goods	301	Propulsion Test (300 Area)	1lb
35200701	VRCS Standoff Lapping Residue	200	Components Test	2 lb
35200703	Hydraulic Oil Contaminated Materials	200	Components Test	2 lb
40-02-26	Contaminated Rags	400	Propulsion Test (Steam)	20 lb
80-02-74	Oily Contaminated Rags and Spill Dry	802	Hazardous Pressure Test Area (Shop)	10 lb
80-02-39	Contaminated Refuse	800	Hazardous Fluids Test	10 lb
80-04-09	Contaminated Refuse	803	Prep Lab	10 lb
80200720	Contaminated Refuse	800	Hazardous Pressure Test Area	10 lb

^{*} WSTF shipped 1222 lb in 2007.

*ORGANIC SOLVENTS, CLEANERS, THINNERS (D001, D035, F001. F002 F003, F004, F005) INCINERATED OFF SITE AT CLEAN HARBORS, DEER PARK, TX. STORED IN 90 DAY STORAGE UNIT				
CURRENT WIWPS	WASTE NAME	BUILDING	GENERATING AREA	*ANNUAL QUANTITY
100-005	CH2232093 Isopropyl Alcohol	161	90-day Area Environmental Department	Combination of below for shipment
100-010	CH2232088 Organics	161	90-day Area Environmental Department	Combination of below for shipment
10-01-05	Spent Petroleum Naptha	100	Heavy Equipment	16 gal
10-01-08	Carburetor Cleaner	100	Heavy Equipment	12 gal
10-02-08	Dye Penetrant	113	Facilities Machine Shop	0.25 gal
10-03-02	Waste Thinner	112	Facilities Construction	10 gal
10-04-11	Waste Lacquer Thinner	121	Facilities Maintenance	1 gal
20-01-05 AND 10200757	Spent Isopropyl Alcohol	200	Clean Room	100 gal
20-01-40 and 10200702	Pre-Clean Acetone	200	Clean Room	5 gal
20-02-05	Spent Organic Solvents	203	Metallurgy Lab	2 gal
20-04-04 and 20200754	Spent Organic Solvents	200	Chemistry Lab	10 gal
20-04-32	VCM Organic Waste	200	Chemistry Lab	2.6 gal
20-04-33	Spent Photovolt Solution	200	Chemistry Lab	2.6 gal
20-04-53	Toluene/IPA	200	Chemistry Lab	1 gal
20-04-55	VOC Contaminated Aqueous Waste	200	Chemistry Lab	0.25 gal
20-04-72	Dimethyl-2-Azidoethylamine	200	Chemistry Lab	1.9 gal
20-04-75	UDMH-Oxidizer Waste	200	Chemistry Lab	1 gram
20-04-91	Groundwater Extracts and Standards	200	Chemistry Lab	1.9 gal
20-04-92	Groundwater and Acetone Solution	200	Chemistry Lab	0.5 gal
20-04-94	Spent Methamphetamine Test Kit	200	Chemistry Lab	0.1 gal
20-04-100	E-85 Fuel Water Waste	200	Chemistry Lab	0.25 gal

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ORGANICS CONT'D

CURRENT WIWPS	WASTE NAME	BUILDING	GENERATING AREA	*ANNUAL QUANTITY
20-04-105	Organic Waste Water	200	Chemistry Lab	50 gal
20-08-03**	Unused Test Samples	200	Materials Prep	50 gal
20-08-04	Methyl Isobutyl Ketone	200	Prep Lab	0.13 gal
30-02-18	Waste Organic Solvents	300	Propulsion Test (Test Stand 303)	0.5 gal
35-01-05	Waste IPA	200	Propulsion Test (Component Test)	0.53 gal
35-01-32	Spent & Off-spec Primer 2001	200	Propulsion Test (Component Test)	0.03 gal
40-02-08	Waste IPA/Water	400	Propulsion Test (Steam)	10 gal
40-02-04	Spent Petroleum Naptha Parts Cleaner	400	Propulsion Test (Steam)	16 gal
40-02-10	Waste Diesel	400	Propulsion Test (Steam)	25 gal
40200702 and 40200703	Parts Cleaners Solvent and Sludge	400	Propulsion Test (Steam)	55 gal
80-04-03	Waste Organic Solvents	800	Materials Test	6 gal

^{*} WSTF shipped 3,583 lb of Waste Organics in 2007.

Numerous onetime WIWPSs were created during 2007 in order to facilitate lab packing of no longer used Paint Shop thinners and reducers and Materials Prep samples. The WIWPS below are for waste characterization and shipment preparation.

WIWPS #s 10200706, 10200719, 10200734, 10200738, 10200739, 10200743, 10200754,20200702, 20200703, 20200710, 20200758 closely associate with 10-03-01, 10-03-02 and 10-04-11 (Painting Paint Shop)

WIWPS #s 80200704, 80200705, 80200706, 80200708, 80200710, 80200711, 80200714, 80200715 80200716, 80200717, 80200718 closely associate with 20-08-03 (Materials Prep.)

	OFF-SITE TREATMENT					
WASTE FUEL (P068, U098, U133) INCINERATED OFF-SITE AT CLEAN HARBORS, DEER PARK, TX - STORED IN FUEL TREATMENT UNIT AT <10%						
CURRENT WIWPS	WASTE NAME	BUILDING	GENERATING AREA	ANNUAL QUANTITY		
100-018	Water With Hydrazines	500	FTU (Environmental)	Combination of below for shipment		
20-04-61	Waste Fuel Hokes	200	Chemistry Lab	10 gal		
30-01-01	Fuel Contaminated Decon Water	300	Propulsion Test (300 Area)	5300 gal		
30-01-03	Fuel Contaminated Aspirator Water	300	Propulsion Test (300 Area)	50 gal		
30-01-35	TES Decon Rinse Water	300	Propulsion Test (300 Area)	100 gal		
30-01-40	Decon Sink Water With Fuel	300	Propulsion Test (300 Area)	55 gal		
30-02-01	Hydrazine Contaminated Decon Water	300	Propulsion Test (302/3 Test Area)	2 gal		
40-01-01	Fuel Contaminated Decon Water	400	Propulsion Test (400 Area)	50 gal		
40-01-03	Fuel Contaminated Aspirator Water	400	Propulsion Test (400 Area)	50 gal		
40-01-46	TES Decon Rinse Water	400	Propulsion Test (400 Area)	200 gal		
40-01-54	Decon Sink Water With Fuel	400	Propulsion Test (400 Area)	55 gal		
80-02-04	Waste Fuel and Water	800	Hazardous Fluids Test Area	100 gal		
80-02-19	Fuel Decon Water	800	Hazardous Fluids Test Area	150 gal		
80-02-26	Waste Fuel and Water	843	Hazardous Fluids Test Area	50 gal		
80-02-28	N ₂ H ₄ Contaminated Aspirator Water	844	Hazardous Fluids Test Area	250 gal		
80-02-32	Heat Exchanger Water	860	Hazardous Fluids Test Area	220 gal		
80-02-61	Fuel Contaminated Decon Water	800	Hazardous Fluids Test Area	50 gal		
80-02-72	Post Test Rinse Waste	800	Hazardous Fluids Test Area	50 gal		
80-02-73	Decon Sink Rinse Water	800	Hazardous Fluids Test Area	20 gal		
80200701	Fuel Container Rinse Water	800	Hazardous Fluids Test Area	50 gal		

^{*} WSTF shipped 16,999 lb of water with hydrazines at 1.39%, from the FTU, in 2007.

*CORROSIVES (D002) INCINERATED OFF-SITE AT CLEAN HARBORS, DEER PARK, TX - STORED IN STORED IN 90 DAY STORAGE UNIT					
CURRENT WIWPS WASTE NAME BUILDING GENERATING AREA ANNUAL QUANTIT					
10-02-10	Fab Machine Rinse Water	113	Machine Shop	200 gal	
10-02-13	Spent Contaminated Coolant	113	Machine Shop	1666 lb	
20-01-57	** Waste Passivation Solution (w/D007)	200	Clean Room	0.53 gal	

* WSTF shipped 2,414 lb in 2007
Onetime WIWPSs were created during 2007 in order to facilitate lab packing of no longer used Materials Prep samples.
WIWPS #s 10200732, 80200606, 80200707, 80200713 are for Corrosives Lab Packs.

METAL BEARING WASTES (D004, D005, D006, D007, D008, D009, D010, D011) OFF-SITE AT CLEAN HARBORS, DEER PARK, TX					
CURRENT WIWPS WASTE NAME BUILDING GENERATING AREA ANNUAL QUANTITY					
20-04-99	Waste Metal Solutions	200	Chemistry Lab	2.6 gal	
20200759	Waste Metal Solutions (Lab Standards)	200	Chemistry Lab	2.6 gal	
80200712	Oxygen Generators	800	Hazardous Fluids Test Area	50 lb	

WASTE FUEL (P068, U133, U099) DILUTED AND TREATED IN EVAPORATION TANK					
CURRENT WIWPS	WASTE NAME	BUILDING	GENERATING AREA	ANNUAL QUANTITY	
20-01-56	Decon Water	200	Clean Room	500 gal	
20-04-03	Waste Fuel	200	Chemistry Lab	100 gal	
20-04-23	ARC/Microcalorimetry Rinsate	200	Chemistry Lab	5 gal	
20-04-102	Aqueous Contaminated Fuel Waste	200	Chemistry Lab	1 gal	

ON-SITE TREATMENT

NEUTRALIZED (D003) TREATED IN EVAPORATION TANKS					
CURRENT WIWPS WASTE NAME BUILDING GENERATING AREA ANNUAL QUANTITY					
20-04-02	Cyanide Bearing Waste	200	Chemistry Lab	3.0 L	

INVESTIGATIVE DERIVED WASTE (F001, F002) TREATED IN EVAPORATION TANKS					
CURRENT WIWPS	WASTE NAME	BUILDING	GENERATING AREA	ANNUAL QUANTITY	
10-09-05, 10-09-10	Purged Groundwater, Decon Water, and	All Areas	Environmental Department	13,336 gal	
10-20-13, 10-20-30	Untreated Remediation Waste with IDW				

CORROSIVES (D002) DILUTED AND TREATED IN THE EVAPORATION TANKS					
CURRENT WIWPS	WASTE NAME	BUILDING	GENERATING AREA	ANNUAL QUANTITY	
20-01-11	Spent Oakite HD126 Solution	200	Clean Room	2,080 gal	
20-01-13	Spent Oakite Ruststripper	200	Clean Room	500 gal	
20-01-14	Spent Pickling Solution	200	Clean Room	50 gal	
20-01-22	Derust H SS-3	200	Clean Room	5 lb	
20-01-26	Sta-Clean	200	Clean Room	5 lb	
20-01-38	Citric Acid 5%	200	Clean Room	1,000 gal	
20-01-41	Brass/Copper Brightener	200	Clean Room	10 gal	
20-01-44	Oakite Deoxidizer	200	Clean Room	110 gal	
20-01-50	Waste Oakite 31	200	Clean Room	2,080 gal	
20-02-01	Spent Inorganic Etchants	203	Metallurgy Lab	0.5 gal	
20-04-74	Hydrolyzed Oxidizer	203	Metallurgy Lab	10 gal	
20-04-88	Acid/Glycerine Electrolyte	200	Chemistry Lab	0.26 gal	
20-14-04	Solar Brite Detergent	200	Clean Room (PPE)	2 gal	
20200603	Passivation Process Waste	200	Clean Room	200 gal	
30-01-02	Decon Water w/Oxidizer	301	Propulsion Test (Shuttle)	60 gal	
30-01-04	Oxidizer Aspirator Water	301	Propulsion Test (Shuttle)	50 gal	
30-01-46	TES Decon Rinse Water W/Ox	300	Propulsion Test (Shuttle)	200 gal	
40-01-02	Decon Water w/Oxidizer	412	Propulsion Test (Shuttle)	100 gal	
40-01-04	Oxidizer Aspirator Water	412	Propulsion Test (Shuttle)	100 gal	
40-01-69	TES Decon Rinse Water W/Ox	400	Propulsion Test (Shuttle)	200 gal	
80-02-03	Oxidizer Decon Water	800	Hazardous Fluids Test Area	150 gal	
80-02-77	Nitrigen Tetroxide	800	Hazardous Fluids Test Area	2 gal	
80-04-10	Aqueous Flash Point Samplese	800	Hazardous Pressure Test Area	1.6 gal	
80-04-17	Spent Oakite 31	803	Materials Prep	10 gal	
80-04-18	Spent Oakite 126	803	Materials Prep	10 gal	
80-04-24	Diluted Detergents	803	Materials Prep	15 gal	